



**DAKOTA
GASIFICATION
COMPANY**

RESPONSIBLE CARE® & QUALITY POLICY STATEMENT

We, the employees of Dakota Gasification Company, are committed to:

- the safety and health of all employees;
- protecting the environment;
- safely handling and encouraging the safe use of our products;
- following the Responsible Care® Guiding Principles;
- complying with environmental, safety and security laws;
- abiding by FDA's Good Manufacturing Practices;
- assessing and mitigating business risks;
- providing quality products;
- ensuring customer satisfaction;
- providing proper training;
- being open and honest;
- creating and achieving goals; and
- continually improving.

A handwritten signature in black ink, appearing to read 'Dale A. Johnson', written over a horizontal line.

Dale A. Johnson
Sr. Vice President & Plant Manager
Dakota Gasification Company

July 11, 2023



RESPONSIBLE CARE®
OUR COMMITMENT TO SUSTAINABILITY