

RESPONSIBLE CARE® & QUALITY POLICY STATEMENT

We, the employees of Dakota Gasification Company, are committed to:

- · the safety and health of all employees;
- protecting the environment;
- safely handling and encouraging the safe use of our products;
- following the Responsible Care® Guiding Principles;
- complying with environmental, safety and security laws;
- abiding by FDA's Good Manufacturing Practices;
- · assessing and mitigating business risks;
- providing quality products;
- ensuring customer satisfaction;
- providing proper training;
- being open and honest;
- · creating and achieving goals; and

continually improving.

Dale A. Johnson

Sr. Vice President & Plant Manager

Dakota Gasification Company

