



## DAKOTA GASIFICATION COMPANY Tar Oil

<u>Property</u>	<u>Test Method</u>	<u>Units</u>	<u>Minimum</u>	<u>Maximum</u>	<u>Typical (2022)</u>
Sulfur	Similar to ASTM D6376	Wt%	---	0.8	0.5
Ash	ASTM D482	Wt%	---	0.10	0.05
Water	ASTM D4377	Wt%	---	0.2	0.12
Specific Gravity	ASTM D4052	@60°F	1.0	1.1	1.0448
Viscosity	ASTM D446	CST@120°F	---	60	21.8
Flash Point	ASTM D3828	°F	200	---	209
GCV	ASTM D240	BTU	16200	---	16499
API	Density Meter		---	5	3.94
Carbon	ASTM D5291	Wt%	83	---	
Conradson Carbon	ASTM D189	Wt%	---	6	
True Vapor Pressure (Dewatered)	ASTM D2879	Kpa		0.09@100°F	
H2S Headspace	ASTM D5705	PPMV		10	4.9
TAN	ASTM D664	mg KOH/g		5	2.9

Limit values are based on customer specifications.