



DAKOTA GASIFICATION COMPANY

RESPONSIBLE CARE® POLICY

We, the employees of Dakota Gasification Company, are committed to:

- the safety and health of all employees;
- protecting the environment;
- safely handling and encouraging the safe use of our products;
- following the Responsible Care® Guiding Principles;
- complying with environmental, safety and security laws;
- providing proper training;
- being open and honest;
- creating and achieving goals; and
- continually improving.

Dave Sauer

Dave Sauer (Feb 16, 2019)

Dave Sauer

Senior Vice President and COO
Dakota Gasification Company

Dale Johnson

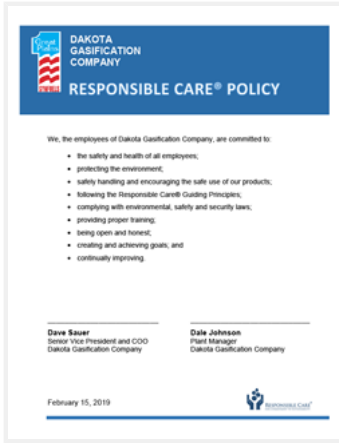
Dale Johnson

Plant Manager
Dakota Gasification Company

February 15, 2019



RESPONSIBLE CARE®
OUR COMMITMENT TO SUSTAINABILITY











Responsible Care Policy Form FINAL

Adobe Sign Document History

02/16/2019

Created:	02/15/2019
By:	Heidi Kaylor (hkaylor@becp.com)
Status:	Signed
Transaction ID:	CBJCHBCAABAA-ZLCatIMQTIh6IXyg6vYhIVyDCvy-_gR

"Responsible Care Policy Form FINAL" History

-  Document created by Heidi Kaylor (hkaylor@becp.com)
02/15/2019 - 11:33:13 AM CST - IP address: 209.62.238.3
-  Document emailed to Dale Johnson (dalej@becp.com) for signature
02/15/2019 - 11:33:36 AM CST
-  Document viewed by Dale Johnson (dalej@becp.com)
02/16/2019 - 8:32:10 AM CST - IP address: 52.205.107.238
-  Document e-signed by Dale Johnson (dalej@becp.com)
Signature Date: 02/16/2019 - 8:32:30 AM CST - Time Source: server- IP address: 174.208.4.148
-  Document emailed to Dave Sauer (dsauer@becp.com) for signature
02/16/2019 - 8:32:31 AM CST
-  Document viewed by Dave Sauer (dsauer@becp.com)
02/16/2019 - 8:38:30 AM CST - IP address: 107.23.71.242
-  Document e-signed by Dave Sauer (dsauer@becp.com)
Signature Date: 02/16/2019 - 8:39:10 AM CST - Time Source: server- IP address: 96.2.7.41
-  Signed document emailed to Dave Sauer (dsauer@becp.com), cbreiner@becp.com, Heidi Kaylor (hkaylor@becp.com), and Dale Johnson (dalej@becp.com)
02/16/2019 - 8:39:10 AM CST